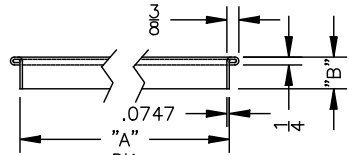




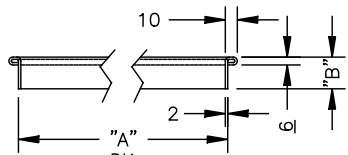
PLAN VIEW OF BASE SHOWING STATIONARY
END OF INLET AND OUTLET CONNECTIONS
WITH MACHINE AT FEED END OF STROKE

PROVIDE AT LEAST 4" [102mm] OF CLEARANCE
AROUND THE PERIMETER OF THE MACHINE.



RING DETAIL (ROLLED) — in.

DIA	"A"	"B"
6"	5-3/4"	1-1/2"



RING DETAIL (ROLLED) — mm

DIA	"A"	"B"
152	146	38

REACTION FORCES IN LBS.		
MOUNT TYPE FLOOR/CABLE	STATIC	DYNAMIC
R1,C1	571	± 165
R2,C2	571	± 165
R3,C3	365	± 110
R4,C4	365	± 110

REACTION FORCES IN N		
MOUNT TYPE FLOOR/CABLE	STATIC	DYNAMIC
R1,C1	2540	± 732
R2,C2	2540	± 732
R3,C3	1624	± 346
R4,C4	1624	± 346

FREQUENCY = 4.2 Hz (252 rpm)

NOTE: THE OPERATING FREQUENCY OF THIS MACHINE MUST BE CONSIDERED IN THE DESIGN OF THE SUPPORTING STRUCTURE.

WHEN INSTALLING CABLE SUSPENDED MACHINES IN OVERHEAD LOCATIONS, ADDITIONAL MEANS OF SUPPORT MUST BE INCORPORATED BY THE CUSTOMER TO PREVENT MACHINE FROM FALLING IN THE EVENT OF CABLE FAILURE.

TOTAL ESTIMATED WEIGHT = 1872 LB [849 kg]

FOR SHEAR FORCES
SEE PLAN VIEW
(FOR FLOOR MOUNTED
UNITS ONLY)

FOR APPROVAL


Drawing is Preliminary
DO NOT USE FOR CONSTRUCTION

☐ Approved as Drawn ☐ Approved with Changes

Rotex Sales Order: S000093267
Customer: Roll-Tech Molding Products, LLC
Purchase Order No.: 4556413-00

Drawing due back to Rotex by April 24, 2015

Please Sign on Drawing Below

TOLERANCES				NAME		THK.	MAT'L	 CINCINNATI, OHIO 45223 U.S.A.	SIZE
MACHINE		FABRICATION		OUTLINE DRAWING					
FRACTIONAL	= ± 1/64	0-30 INCHES	= ± 1/32	ASSY		DATE	SCALE		
.0	= ± .020	30-60 INCHES	= ± 1/16			04/17/2015	1/8"=1"		
.00	= ± .010	60 & OVER	= ± 1/8	MACHINE		DR.	REVISION NO.		
.000	= ± .005			A3S12L-2M		NPG	0		
.0000	= ± .0005								
ANGLES	= 0° - 30°	ANGLES	= 1° - 0°	SUPERSEDES	SUPERSEDED BY	REFERENCE DWG.			
UNLESS OTHERWISE SPECIFIED						318560-E			